

# ENGINE CORE RETURN INSTRUCTIONS

Please Email the completed core inspection form along with the information below to [core@bellpower.com](mailto:core@bellpower.com)

## Ship from Address

Company Name

Street address

City State ZIP

Phone Number Fax Number

Contact Name

Email Address

Shipping Hours

- Once we receive both completed forms we will schedule a pick-up within a few days.
- We will fax a bill of lading and pro number address labels along with a packing slip back to the email address above
- The packing slip must be attached to the core in a protective envelope and then the core must be wrapped in plastic wrap or covered with a plastic bag to prevent oil and dirt from contaminating other freight. You then need to attach the pro address label supplied to the outside of the core. **YOU MUST USE THE PRO LABELS SUPPLIED!**
- Ensure all fluids have been drained from the core engine and drain plugs re-installed. The oil pan should be free from all oils and fluids except for normal drainage that may occur during shipment.
- All cores must be returned with all plugs installed and all openings plugged or protected. Cores that do not meet the "dry engine" requirements will have the core value reduced by \$150.00.
- Failure to fill out and follow all instructions could result in no core credit.
- Once cores are received and inspected at final destination you will receive proper credit.



## CORE RETURN POLICY

### For Tier 1, 2, 3 and IT4 Engines Ordered with "Replacement" Emission Label

Failure to return the original core engine to the John Deere Reman Core Center or providing the appropriate competitive engine pictures and paperwork is in violation of Federal Law and subject to civil penalty. Cores must be returned within 45 days of receipt of new engine.

Two forms need to be filled out by the Dealer/OEM and returned to Bell Power Systems via the fax # provided on the forms, or by emailing our Core Coordinator at [core@bellpower.com](mailto:core@bellpower.com). The forms are the "Core Return Form" and the "Engine Core Return Instructions". They are page 2 and 3 of this policy.

- All engine cores are set up by Bell Power Systems to return directly to Deere and not to Bell Power Systems once all the paperwork has been completed. Reference page 3 "Engine Core Return Instructions" for details.
- Returned engine must be the same or similar engine model to the engine removed from the machine/application.
  - Returned engine must be returned in same configuration as new "Replacement" engine – complete engine with fuel system, air system, turbocharger
  - Returned engine must be assembled and complete, is drained of all fluids and is returned in the shipping stand that came with the new replacement engine.

When the original engine is received at John Deere's core collection warehouse, Bell Power will be informed. JDPS will credit the Distributor for the Core Charge in a once monthly batch. Bell Power will promptly credit the purchasing dealer/OEM their core charge once credit has been received from JDPS.

---

### For Non-Deere (Competitor) Core Engines:

If the core engine is not a John Deere engine, the above forms must be completed, as well as:

1. 1 Picture of a destroyed/shattered block containing hole(s) that can't be plugged
2. 1 Picture of a destroyed/shattered cylinder head containing hole(s) that can't be plugged
3. 1 Picture of the serial number plate/tag ON the engine and readable
4. Mandatory removal and return of the core serial number plate/tag

Email the pictures to Bell's Core Coordinator: [core@bellpower.com](mailto:core@bellpower.com). The coordinator will send to Deere for approval prior to the removal of the tags from the engine.

Mail the removed tags to Bell Power Systems, Attn: Core Coordinator, 34 Plains Road, Essex CT 06426.

Do not send the serial tags to any other address because their loss results in the loss of credit.

Do not get rid of core until Deere has verified all of the correct information has been received.



JOHN DEERE

YANMAR

# John Deere Replacement Questionnaire

Date of Sale:

Customer Name:

Is this a John Deere engine being replaced?

Manufacturer of the engine being replaced?

Model year of the engine being replaced?

Is this a "stationary" or "non-road mobile" application?

How long has the machine been in service?

Model number of the engine being replaced?

Serial number of the engine being replaced?

Type of application (Gen-Set, Irrigation Pump, Air Compressor, Etc.)?

Is the engine being replaced a current tier engine?

If no, what type of certification does it have?

Provide the following information for the engine being replaced.

Horsepower:

Peak Torque (if applicable):

EPA Category (Mobile, Non-Road, Stationary, Marine):

OEM Equipment Manufacturer:

Replacement engine model number:

Replacement engine serial number:

Does this Manufacturer of the engine being replaced have a current tier engine available for this application?

Does John Deere Power Systems have a current tier engine available for this application?

Does the current tier engine have the same physical or performance characteristics as the engine being replaced?

Customer Name:

Signature:  Date:



JOHN DEERE



SERVING EASTERN U.S.

## Replacement Engine Core Return Requirements and Process

In order for JDPS to provide a new previous tier replacement engine it must satisfy the requirements of EPA Regulation 40 CFR §1068.240. This regulation allows JDPS to manufacture new previous tier engines in cases where engines certified to current standards do not have the physical or performance characteristics needed to power equipment that was originally equipped with an older engine (for example, replacing a Tier 3 engine with a new Final Tier 4 replacement engine). Without this exemption customers would be forced to perform an engine overhaul or scrap the entire machine/application (if an engine overhaul wasn't a viable option).

Failing to comply with the EPA's replacement engine regulations will affect JDPS' ability to supply replacement engines and will compromise your ability to provide these engines to John Deere customers, resulting in them having to perform an engine overhaul or scrapping the entire machine/application (if an overhaul cannot be performed). **Given the EPA's replacement engine regulation and our customers' need for replacement engines, returning the core is considered a condition of sale for any replacement engine product.**

### Frequently Asked Questions:

**Q.** What if the customer says they want to keep the old engine as a spare?

**A.** Allowing the customer to keep the old engine as a spare is not an option. The EPA replacement engine regulation does not permit the customer to keep the old engine. The old engine MUST be returned to JDPS for disposition or proof MUST be provided to JDPS that the old engine has been destroyed (see specific process below). Failure to do so could result in significant penalties and/or the unavailability of replacement engines.

**Q.** What if the dealer says they want to keep it and rebuild the engine?

**A.** The EPA's regulations do not permit a dealer to keep and rebuild an engine. The old engine MUST be returned to JDPS or proof MUST be provided that the old engine has been destroyed (see specific process below). Not returning the old engine or providing proof of its destruction could result in the imposition of monetary penalties and other actions by the EPA.

**Q.** What if the dealer or customer says the insurance company is required to take possession of the old (core) engine due to an insurance claim?

**A.** The old engine MUST be returned to JDPS or proof MUST be provided that the old engine has been destroyed (see specific process below). It may be possible for the insurance company to take possession of the old engine after its destruction has been properly documented with JDPS. Not returning the old engine or providing proof of its destruction could result in the imposition of monetary penalties and other adverse action by the EPA.

**Q.** What if the replacement engine was sold to a government agency who will be exporting the engine out of the country and no core engine will be returned?

**A.** In this case, provide documentation from the government agency that supports this transaction and forward the documentation to John Deere Power System (same address as listed below in the 'process to destroy the original engine' section). This will provide sufficient confirmation to meet the EPA tracking requirements.