

07320200, LCD DISPLAY ASSEMBLY INSTRUCTIONS



1. Locate the standalone circuit board provided.
Gently open the ribbon cable clamps on the board, as shown in Figure 1



FIGURE 1 07320200 Connector Board with open ribbon cable clamps

2. Insert the ribbon cables into the circuit board slots and gently close the ribbon cable clamps. Pay special attention to the following:
 - a. Install the cables as shown, relative to the black connector (LCD cable above, white cable below)
 - b. Install the upper cable with the screen facing upward and the lower ribbon cable with the metallic strips facing upward, both as shown
 - c. Fully seat the ribbon cables in each connector and then close the connector clamp. Be sure the cables are not skewed within the connector (the board and cable edges are parallel)

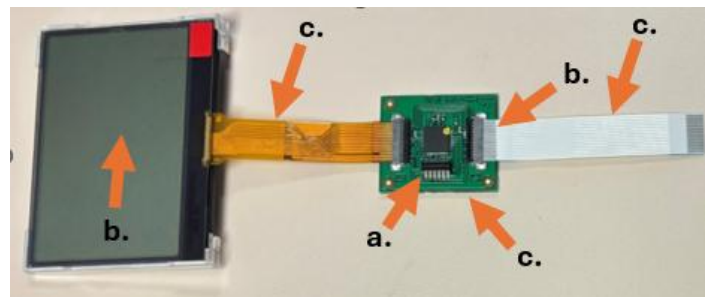


FIGURE 2 Correct 07320200 Display assembly

3. Install the LCD assembly into the transmitter and power on the device, to confirm that the screen performs as intended. If any errors occur, review items 2a. – 2c. from the previous step